



HD53TA010 HIGH DENSITY POLYETHYLENE

For Tarpaulins & Wrapping Fabrics

HD53TA010 is a High Density Polyethylene (HDPE) grade produced and specially formulated to manufacture stretched tape products such as Tarpaulins and Wrapping fabrics and other extrusion products with good combination of tenacity and elongation. It has very good processability, low water carry - over and stretchability, less motor load and high output combined with good tape properties to make it a grade of choice.

This material is particularly suitable for making low denier tapes

| Typical Characteristics* | | | |
|----------------------------------|-------------|--------------------|-----------------|
| Property | Test Method | Unit | Typical Value** |
| Melt Flow Index (190° C/2.16 kg) | ASTM D1238 | gm/10 min | 1.2 |
| Density (@ 23° C) | ASTM D1505 | gm/cm ³ | 0.955 |
| Tensile Strength at Yield | ASTM D638 | MPa | 22 |
| Elongation at Yield | ASTM D638 | % | 15 |
| Flexural Modulus | ASTM D790 | MPa | 800 |
| Notched Izod Impact Strength | ASTM D256 | J/m | No Break |
| Vicat Softening Point | ASTM D1525 | °C | 127 |

*Typical Characteristics and not to be taken as specifications **Mechanical Properties are on Injection Moulded Specimen

Applications

Oriented tapes, woven sacks. Tarpaulins, Wrapping Fabrics.

Regulatory Information

• Meets the requirements stipulated in standard IS : 10146-1982 on "Specification for Polyethylene for safe use in contactwith foodstuffs, pharmaceuticals, and drinking water". It also conforms to the positive list of constituents as prescribed in IS : 10141-1982. The grade and the additives incorporated in it also comply with the FDA:CFR Title 21,177.1520, Olefin polymers.

Storage Recommendations

• Bags should be stored in dry / closed conditions at temperatures below 50°C and protected from UV / direct sunlight.

Reliance Industries Limited, Product - Application & Technology Group, Swastik Mill Compound, V. N. Purav Marg, Chembur, Mumbai-400 071. Tel.: +91-22-6767 7000. E-mail: polymer_patsupport@ril.com Website: www.ril.com

Updated as of August, 2008

[•] The information and data presented herein is true and accurate to the best of our knowledge. No warranty or guarantee expressed or implied, is made regarding performance or other wise. This information and data may not be considered as a suggestion to use our products without taking into account existing patents, or legal provisions or regulations, whether national or international. • The user of any information and/or data is advised to obtain the latest details from any of the offices of the company or its authorised agents, as the information and/or data is subject to change based on the research and development work undertaken by the company.